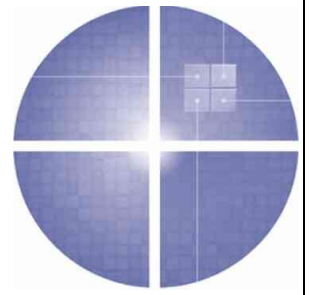


## Blohm Precimat 13 527



**GRINDER FOR SALE In Sound Working Condition**  
**Offered for sale by CNC Onestop Inc., Dayton Ohio**  
**We stand by our customers 100% - ONE at a time**

*We sell only known good machines; buy from us with peace of mind !*



**Price \$79,900**

Under Power and Available for Immediate Inspection in Ontario

Complete maintenance performed last year.

SIEMENS 810G Control. Easy to program with Macros. Parts are available for another 10 years.

**Small Foot print. Perfect production machine for small to medium size parts. Spindle is almost as strong as big Planomats 9HP.**

**Call \*Ven at 937 609 5387 or Ven@[cnconestop.com](http://cnconestop.com)**

# Blohm Precimat 13 527

## Design Details

### Work Area Precimat

Table w/ option	810 x 225 mm
Table w/o option	460 x 225 mm
Max Spindle to Table	
Height	500 mm
Min Spindle to Table	
Height	80 mm
Max spindle height	375 @ Ø250
Max Table Load	250kg

### X Axis

Max travel	510 mm
Table speed	1000-25000 mm/min

### Y Axis

Travel	420 mm
Vertical speed	1-2000 mm/min

### Z Axis

Max travel	215 mm
Travel speed	1-4000 mm/min

### Grinding Head

Spindle bearing Ø	90 mm
Power rating	6.3 kw @ 2000rpm
Speed	50-6000 rpm

### Grinding Wheel

Max diameter	250 mm
Grinding wheel arbor Ø	51 mm
Max width	40 mm

### Size & weight

Cabinet weight	
Weight	2600kg

Call \*Ven at 937 609 5387 or Ven@[cnconestop.com](mailto:cnconestop.com)

## **Blohm Precimat 13 527**

Coolant pump  
Space Requirements 3500 x 2800mm

### **Control**

**Siemens SINUMERIK 810G**

**Grinding Cycles - Multiple**

**Handheld Pendant**

**Coolant tank**

**Balancer**

**Table Area – 810 x 280 mm (31.89 in x 11.02 in)**

**Magnetic table – 350 x 200 mm (13.78 in x 7.87 in)**

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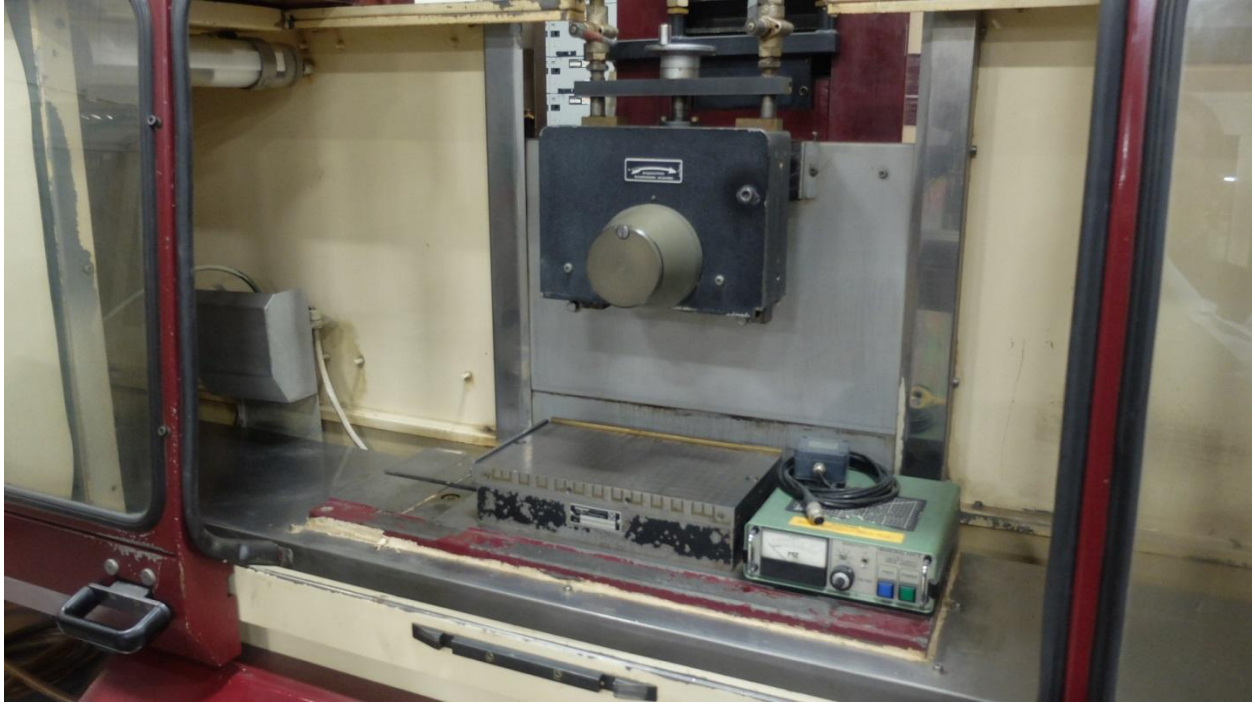
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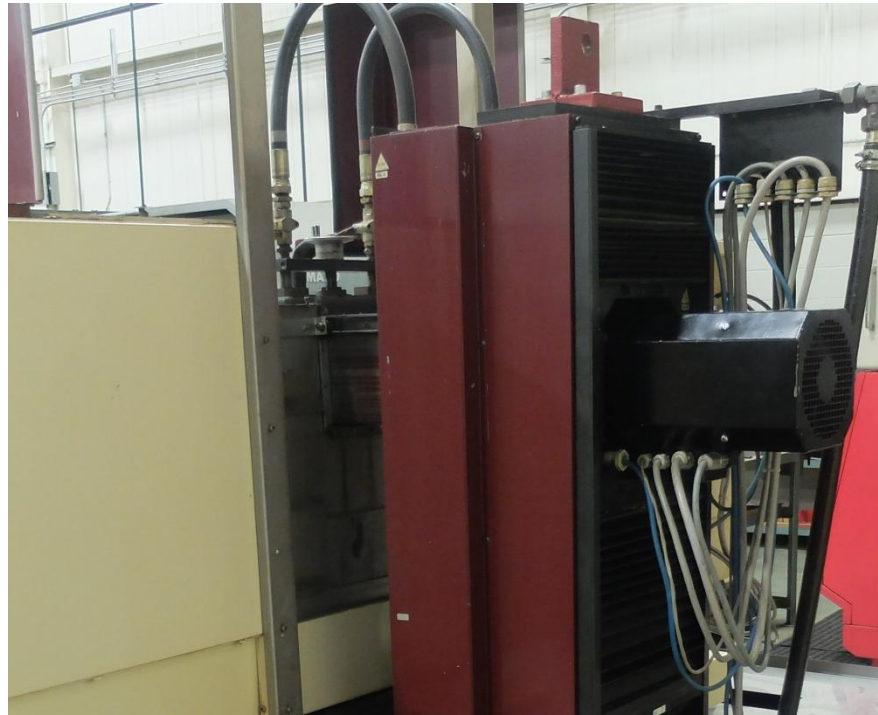
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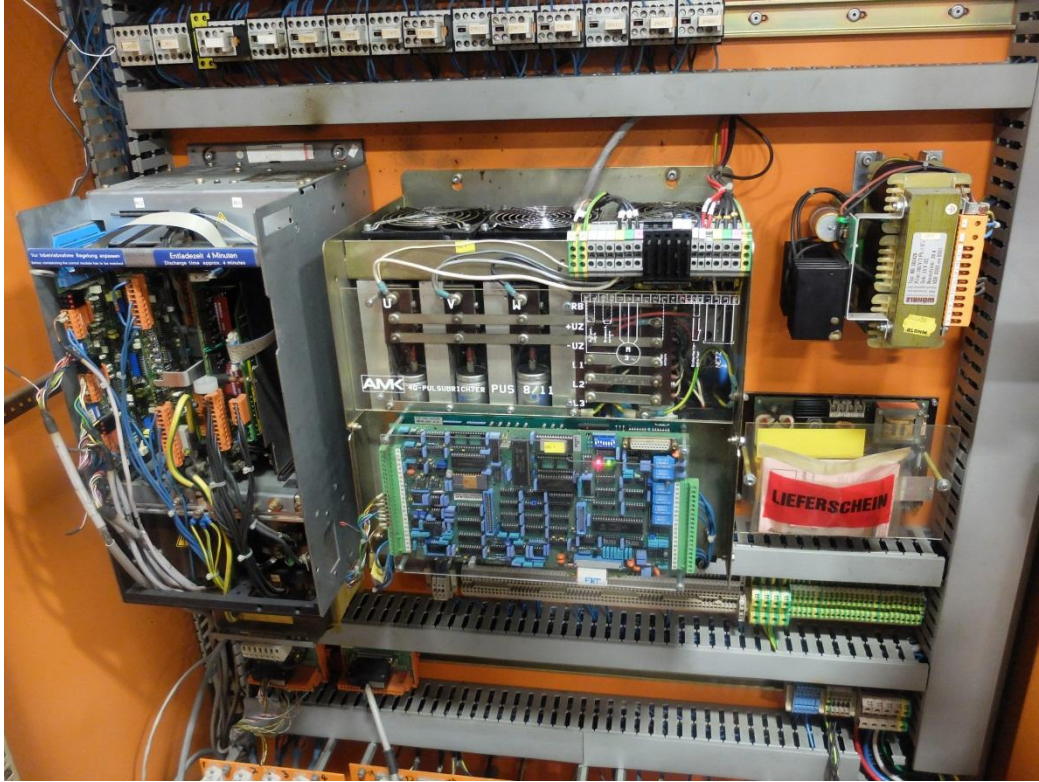


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